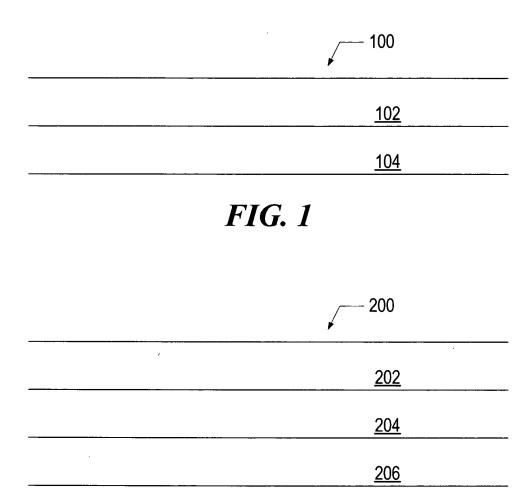
App. No.: NEW APPLICATION Atty Dkt No.: 1035-O4334 Inventor: Kevin G. Hetzler, et al. Atty: Jeffrey S. Abel (512) 327-5515

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*FIG.* 2



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Inventor: Kevin G. Hetzler, et al.
Atty: Jeffrey S. Abel (512) 327-5515

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300
<u>302</u>
<u>304</u>
 <u>306</u>
<u>308</u>
<u>310</u>

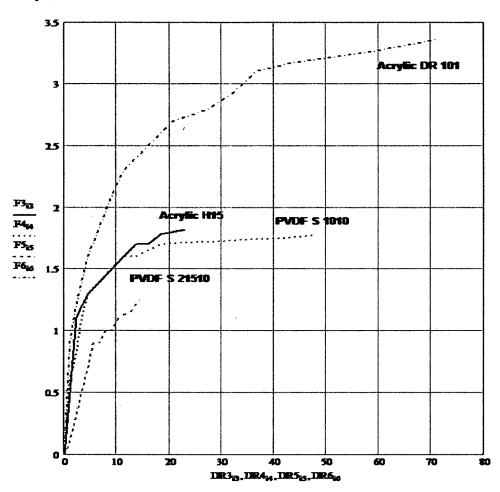
**FIG.** 3

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Inventor: Kevin G. Hetzler, et al.
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## Extensional force vs. draw ratio treatment of data from DatapointLabs, 08.27.2003 R-5687 draw ratio normalized by average melt speed in capillary

## Force F, cN



Draw ratio DR, n/a

FIG. 4